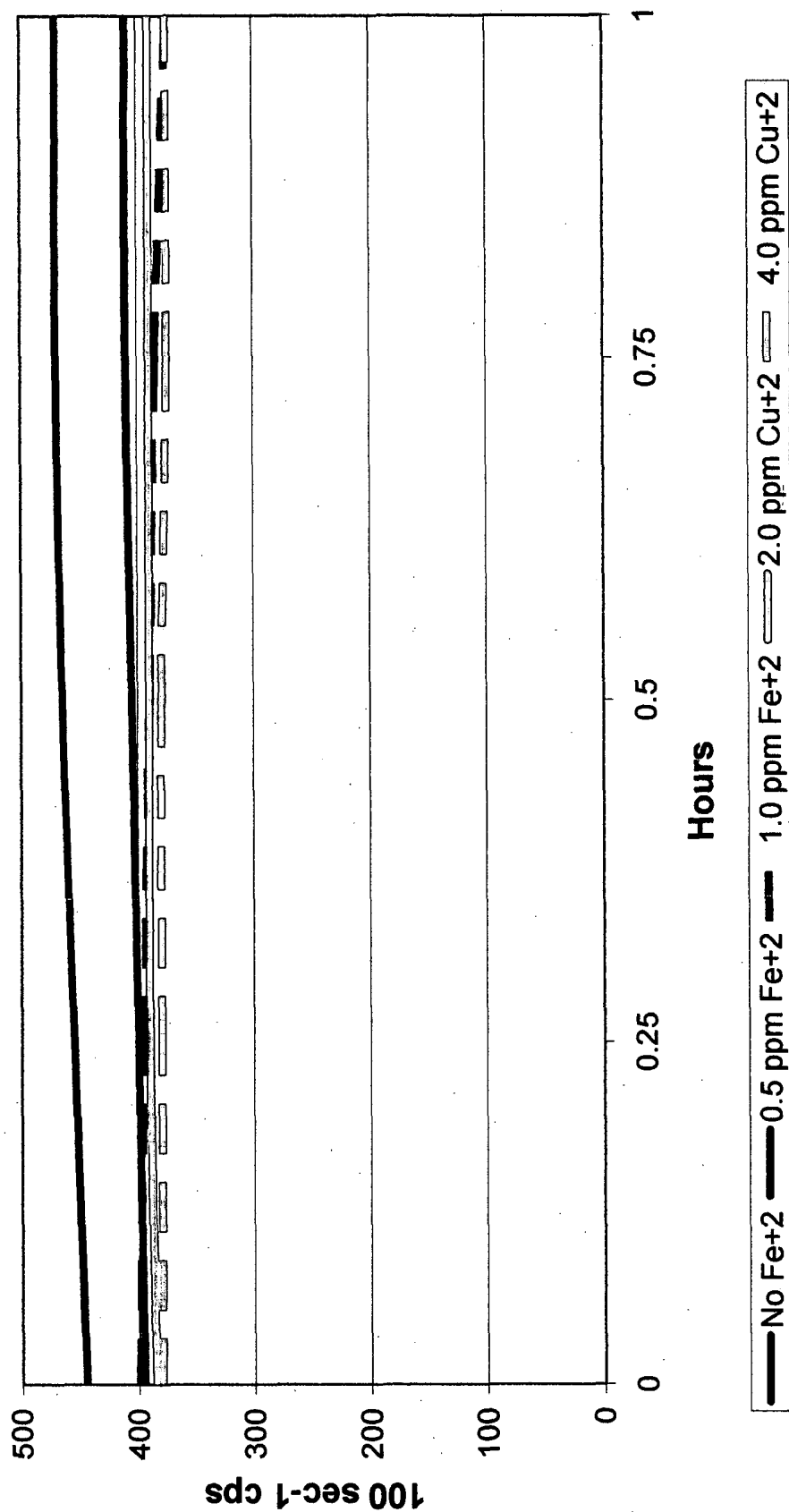
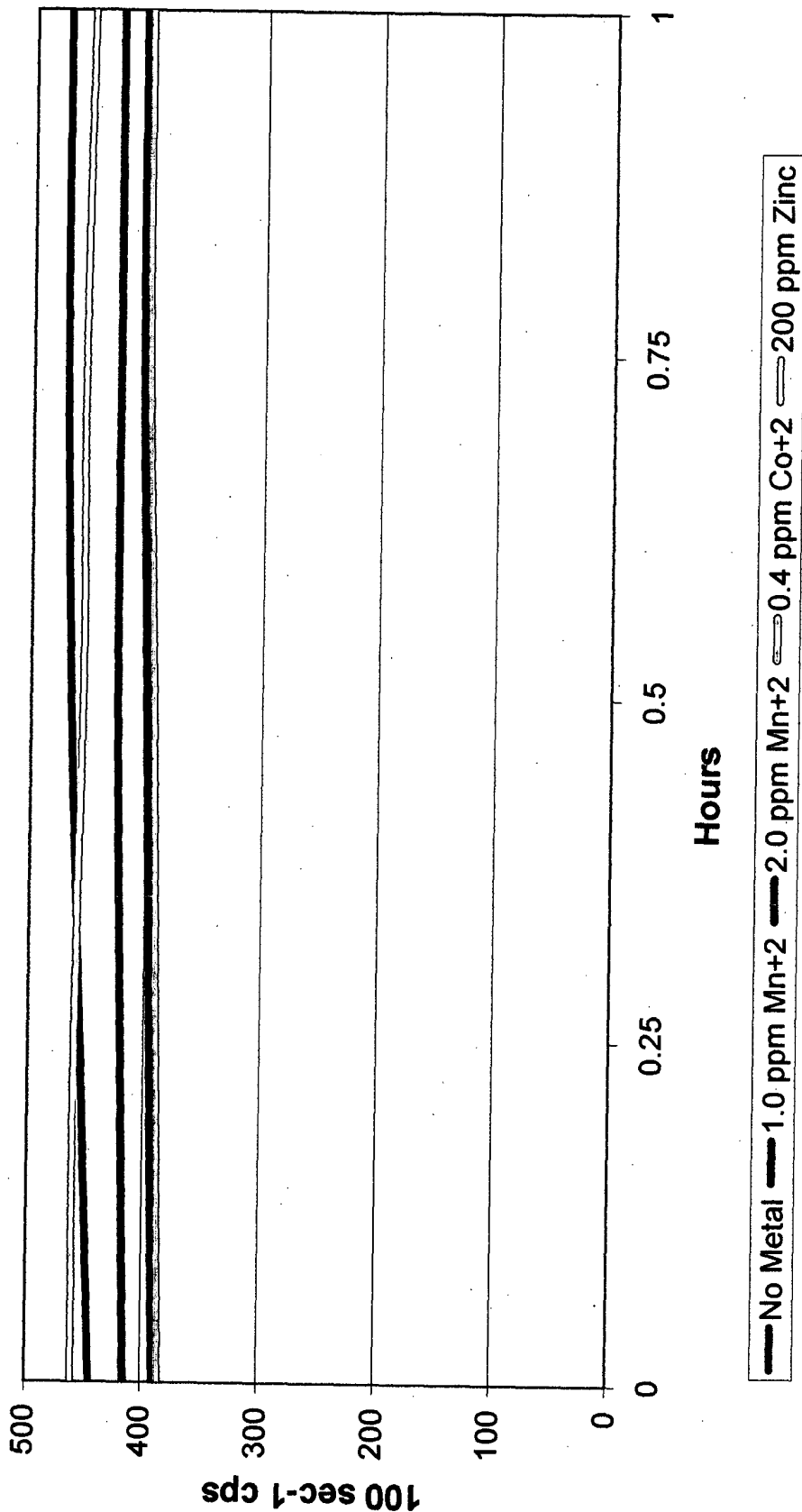


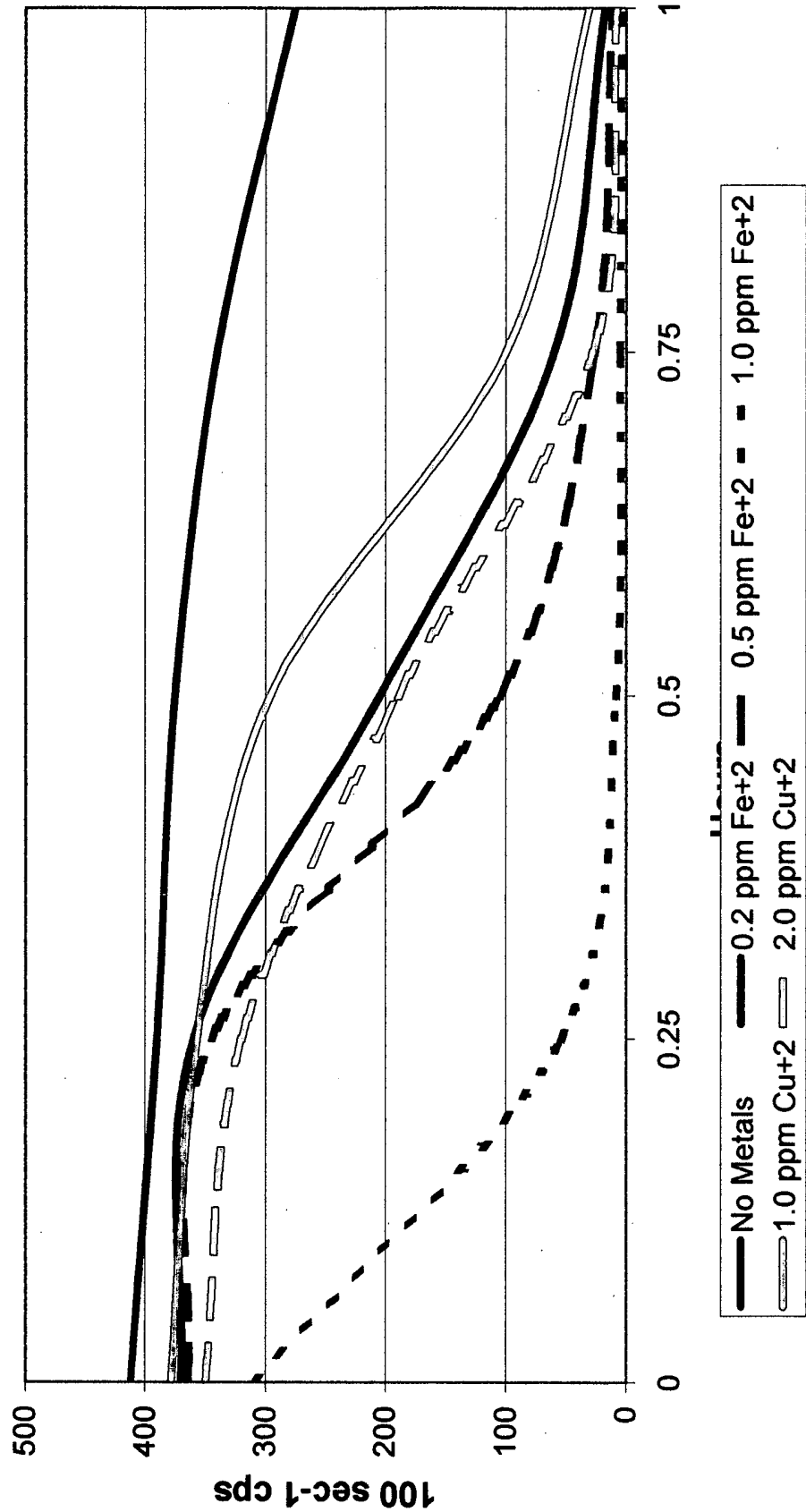
**Figure 1**  
**Effects Of  $\text{Fe}^{+2}$  &  $\text{Cu}^{+2}$  at 200 F**  
**In 30 pptg Borate Crosslinked Guar**



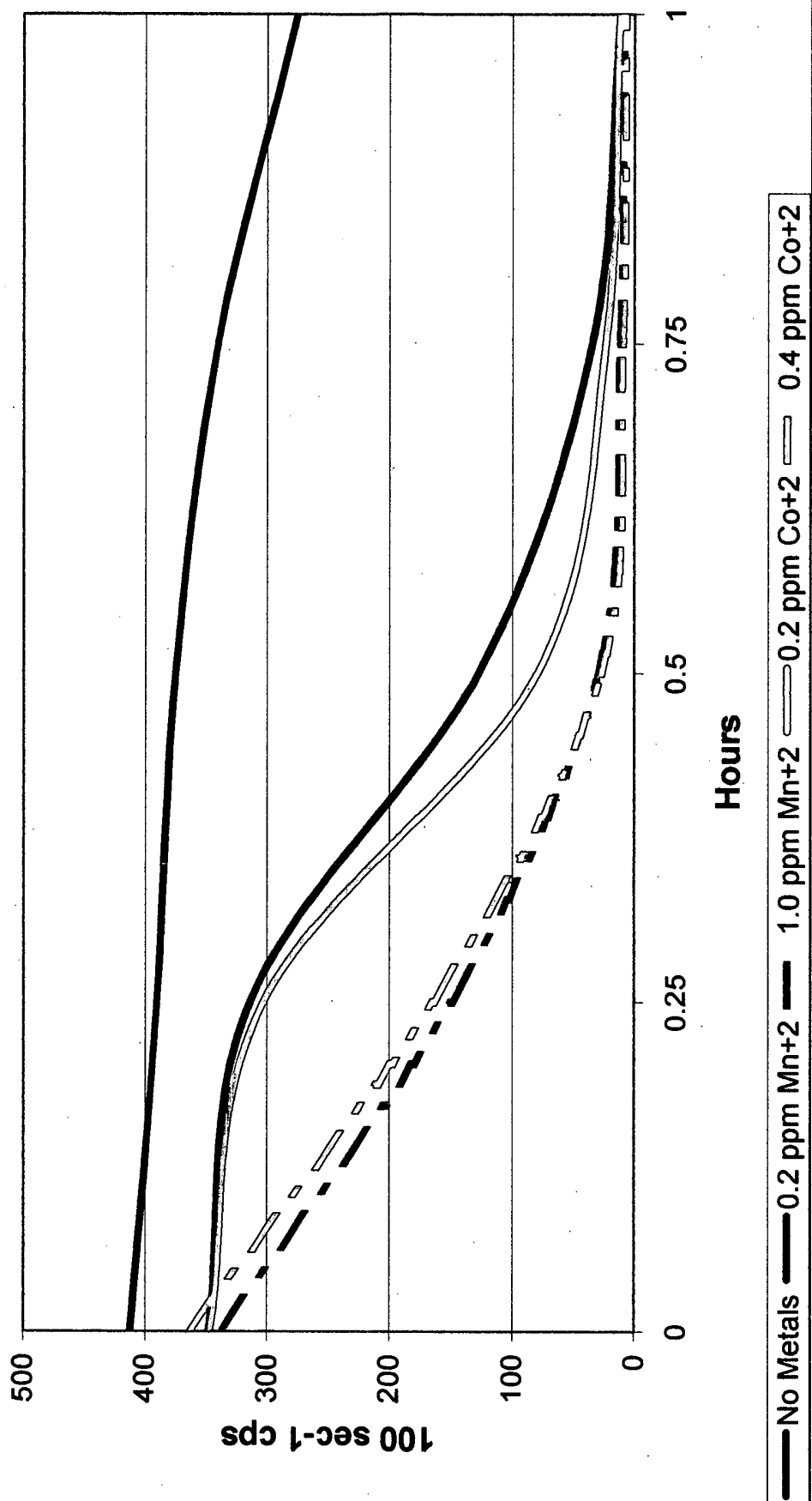
**Figure 2**  
**Effects Of  $Mn^{+2}$   $Co^{+2}$  &  $Zn^{+2}$  at 200 F**  
**In 30 pptg Borate Crosslinked Guar**



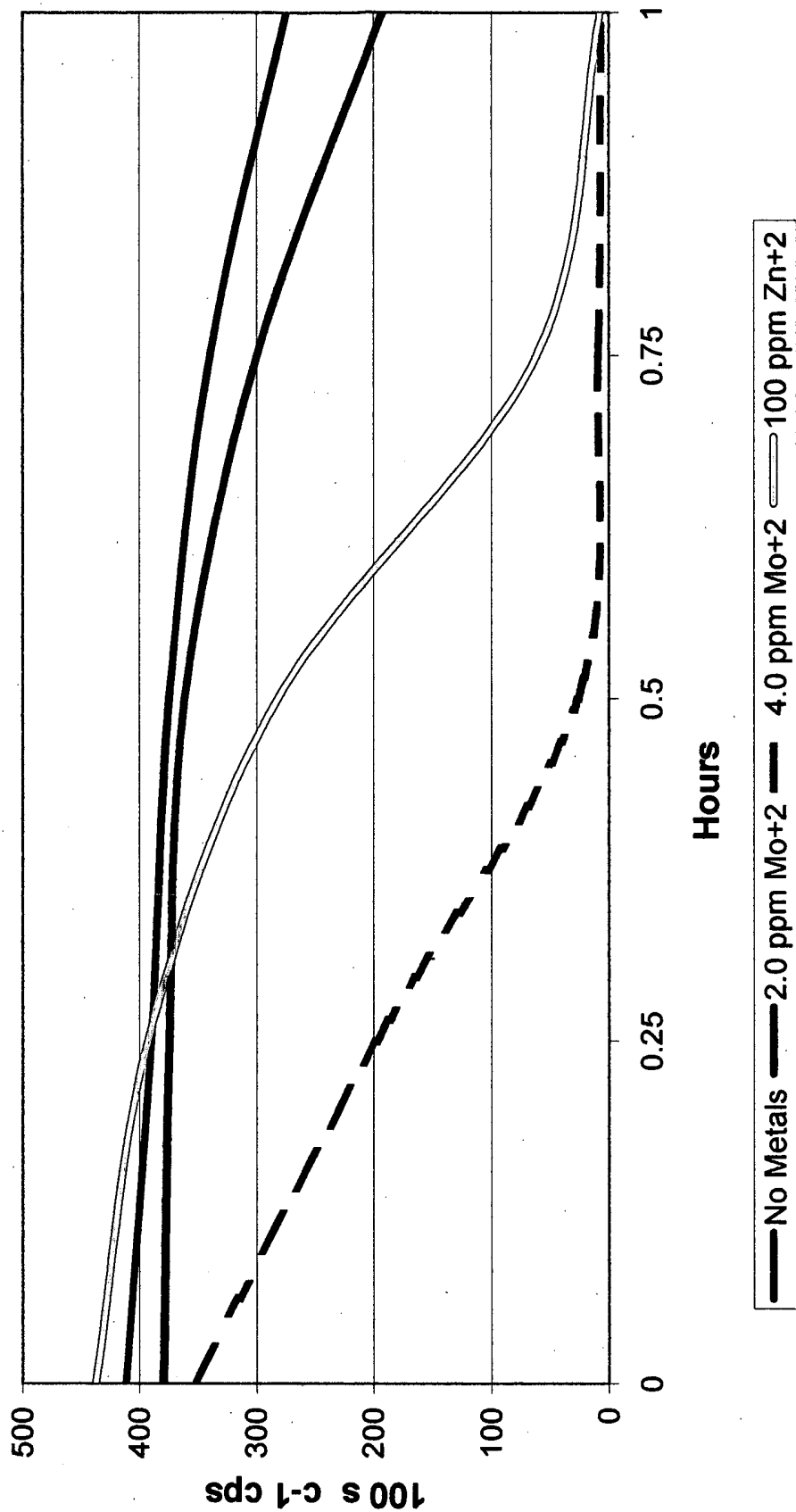
**Figure 3**  
**0.5 pptg Glucose Polyol Catalyzed By Metal Ions at 200 F**  
**In 30 pptg Borate Crosslinked Guar**



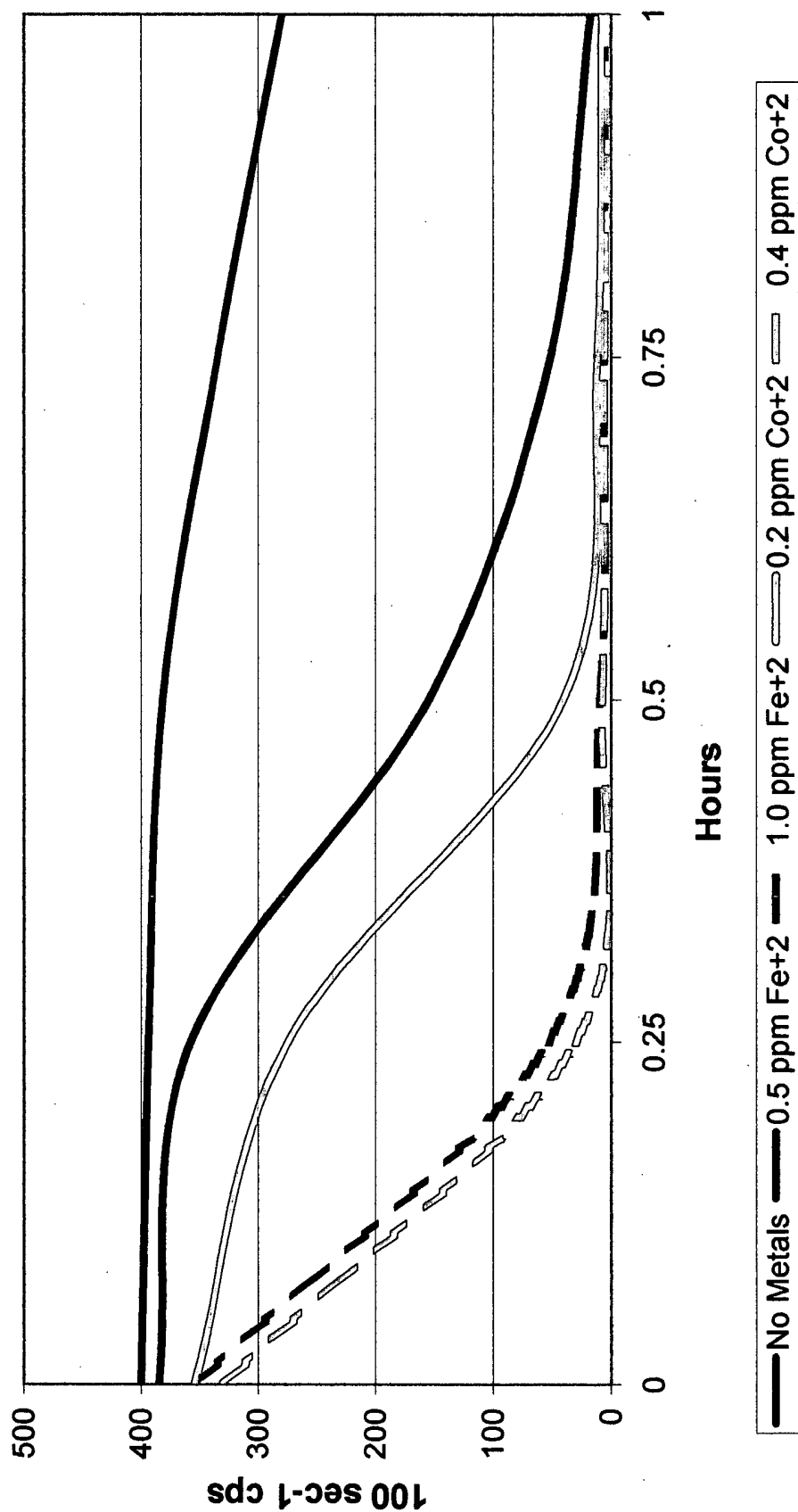
**Figure 4**  
**0.5 pptg Glucose Polyol Catalyzed By Metal Ions at 200 F**  
**In 30 pptg Borate Crosslinked Guar**



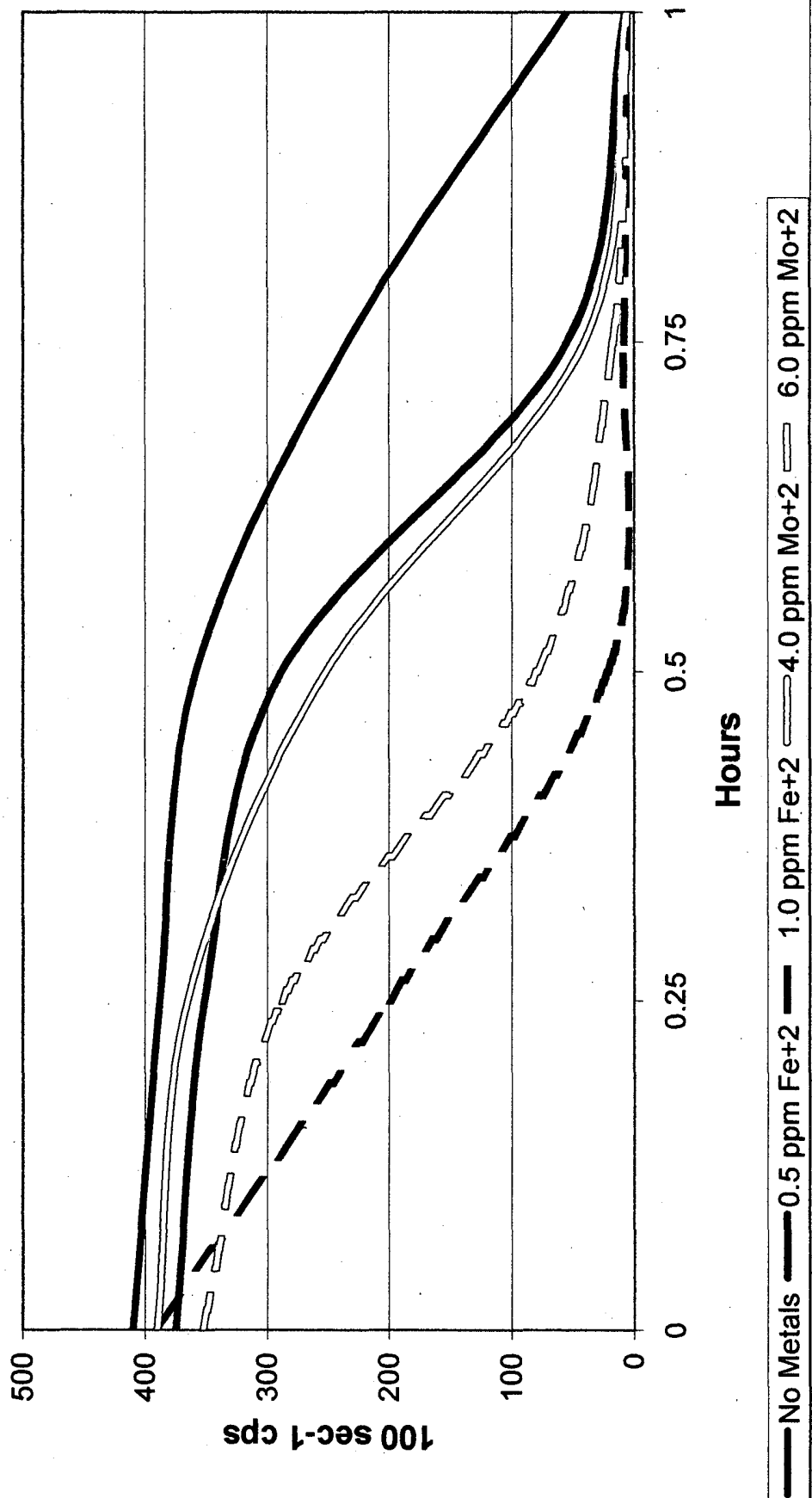
**Figure 5**  
**0.5 pptg Glucose Polyol Catalyzed By Metal Ions at 200 F**  
**In 30 pptg Borate Crosslinked Guar**



**Figure 6**  
**0.5 pptg Alpha Lactose Polyol Catalyzed By Metal Ions**  
**at 200 F In 30 pptg Borate Crosslinked Guar**



**Figure 7**  
**1.0 pptg Alpha Lactose Polyol Catalyzed By Metal Ions**  
**at 200 F In 30 pptg Borate Crosslinked Hydroxypropyl Guar**



**Figure 8**  
**2.0 gptg Alkyl Glucoside Polyol Catalyzed By Metal Ions**  
**at 200 F In 30 pptg Borate Crosslinked Guar**

